

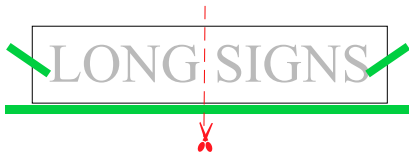


# Vinyl Sign Application

www.crusadersigns.com

Considering the surface is free of dirt, grime, wax or grease follow these instructions for longer signs.  
 Dirty surfaces can be cleaned with dish soap and rinsed with clean water. Isopropanol works well on stubborn adhesives.

## 1 Placing your sign



- ✓ Apply a pencil line or tape to create a level line.
- ✓ Align your sign to your Level Line
- ✓ Secure your sign in place with tape (shown in green)

*TIP: Stand back and view placement, readjust if needed.  
 The sign may be cut allowing smaller pieces to be applied.*

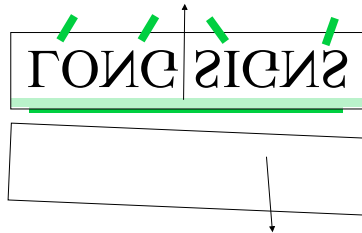
## 2 Preparing your sign



- ✓ Remove the leveling tape
- ✓ Overlap 2 or 3 strips of tape to the top of your sign
- ✓ Remove the positioning tape.

*TIP: Use a key card or credit card to adhere the top layer or transfer sheet firmly to the vinyl cut sign.*

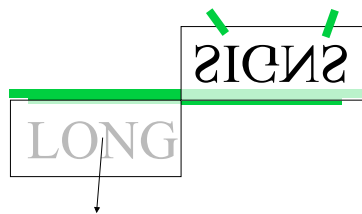
## 3 Separating your sign



- ✓ Separate the top layer with the cut vinyl sign from the backing sheet by carefully peeling it back. Take your time.
- ✓ Lift the sign until the backing sheet is disengaged.
- ✓ Do not lift past the remaining tape or you will lose the position.

*TIP: Wipe down the surface with a damp lint free cloth.  
 If you have a sign cut in pieces, repeat for each piece.*

## 4 Applying your sign



- ✓ Slowly and carefully roll the sign onto the surface using your smoothing tool. Working from the center outwards.

*TIP: Do not develop folds or creases in the transfer sheet.  
 Repeat if sign has been cut into sections.*

## 5 Exposing your Sign



- ✓ Remove the positioning tape
- ✓ Peel back the top transfer sheet to expose your sign.
- ✓ Make sure no small pieces lift off, if so press them backdown.
- ✓ Roll the sheet back onto itself, do not lift.

*TIP: You can dampen the top sheet for easier peeling.  
 Bubbles will disappear over a few days as the vinyl comes to rest on the surface.*

Tools Needed	Smoothing Tool (Credit Card, Key Card, etc.)	Scissors and/or knife
	Removable Tape (Painters Tape)	Lint free cloth
	Measuring Tape or Ruler	Clean Water

## About Vinyl Signs

- ! Vinyl Signs can be applied to any smooth surface.
- ! Clean all surfaces thoroughly. Do not use solvent based cleaners.
- ! Water can be applied to allow large areas of trapped air to escape while smoothing. 1 Drop of liquid dish soap to one liter of water can be used. Allow drying time. Water can also be applied to the transfer sheet top surface to aid in release.
- ! Any rough surfaces, voids or dirt pieces will be trapped and be seen as surface marks.
- ! If your cutting your sign into smaller pieces do not tear the backing sheet, use a sharp knife.
- ! Small Pieces can lift while removing the top transfer sheet push down as needed.
- ! Once your ready to apply, secure the transfer sheet to the vinyl cut sign. Place on a flat surface and use a credit card or any smooth edge and work center outwards. The top transfer sheet is a removable adhesive and can become separated in shipping or storage.
- ! Never lift the transfer sheet upwards, always roll or peel it back onto itself which keeps the sign to the surface. Using your fingers and pushing down while peeling back works well to keep the signs to the surface. Especially on wet applications.
- ! DO NOT allow the adhesive on the sign to come in contact with itself while separating the backing sheet.
- ! If your using a wet background or you have moistened the top transfer sheet allow 45 minutes to dry before removing the transfer sheet.
- ! Once the transfer sheet is removed is likely to see small bubbles of either air or water. This is normal and you should see them disappear as the vinyl settles to it's surface after a few days. Care in applying your sign while it's attached to the transfer sheet helps in eliminating bubbles. Bubbles can also be caused by lifting off the transfer sheet rather than rolling it back onto itself.
- ! Do not use solvents to clean your sign and do not power wash with high pressure.
- ! Allow 30 days for the adhesive to fully cure.
- ! Do not apply in freezing temperatures or excessive heat.
- ! Your Vinyl Sign has a 4 year prorated warranty under normal use.

Should you have any serious problems with your application, let us know, we want your vinyl sign experience to be a good one!

Your sign purchase includes free text support 250 681 3817 if possible, include a picture in your text. Pictures can also be send to [crusadersigns@shaw.ca](mailto:crusadersigns@shaw.ca)